SAFETY DATA SHEET

1. Identification

Product identifier Epic® C
Recommended use For Industrial Use Only
Recommended restrictions Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Supplier information

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2. Hazard(s) identification

Physical hazards Not classified.
Heath hazards Carcinogenicity. Category 1A
Environmental hazards Not classified.
OSHA-defined hazards Not classified.
Label Elements

Signal Word Danger.
Hazard Statement May cause cancer.
Precautionary statement
Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing, and eye protection.
Response If concerned: Get medical advice/attention.
Storage Store locked up.
Disposal Dispose of contents/container in accordance with local/regional/national/international regulations

Hazard(s) not otherwise Classified (HNOC)

	None Known.
Supplemental information	Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

3. Composition/information on ingredients

Chemical Name	Common Name/Synonyms	CAS Number	%
Aluminum Oxide (Non-Fibrous)		1344-28-1	*
Magnesium Oxide		1309-48-4	*
Chromic Oxide		1305-78-8	*
Silica	Quartz	14808-60-7	*

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub your eyes. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Dust may irritate the respiratory tract, skin, and eyes. Coughing.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep the victim under observation. Symptoms may be delayed.

General information: If concerned: Get medical advice. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Not available.

Specific hazards arising from the chemical

Not available.

Special protective equipment and precautions for firefighters

Not available.

Special Remarks on Fire Hazards

Chlorine Trifluoride reacts violently with Aluminum Oxide producing a flame.

6. Accidental release measures

Personal precautions, protective equipment, and emergency procedures

Keep unnecessary personnel away. Keep people away from, and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA-approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see Section 8 of the SDS.

Methods and materials for containment and cleaning up

Stop the flow of material if this is without risk. Collect dust using a vacuum cleaner equipped with a HEPA filter.
Large Spills: Wet down with water and dike for later disposal. Shovel the material into a waste container. Avoid the generation of dust during clean-up. Following product recovery, flush the area with water.
Small Spills: Sweep up or vacuum up spillage and collect it in a suitable container for disposal. For waste disposal, see Section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses, or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Avoid prolonged exposure. It should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in the original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	*Type*	*Value*	*Form*

Aluminum Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m^3	Respirable fraction.
Iron Oxide (CAS 1309-37-1)	TWA	10 mg/m^3	Respirable fraction.
Silicon Dioxide (CAS 14808-60-7)	PEL	6 mg/m^3	
Magnesium Oxide (CAS 1309-48-4)	TWA	15 mg/m^3	Total Particulate.
Chrome Oxide (CAS 1308-31-2)	TWA	1 mg/m^3	

Biological limit values No biological exposure limits were noted for the ingredient(s).

Exposure guidelines The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol, and aromatic and/or aliphatic compounds.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and an emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Chemical respirator with organic vapor cartridge, full facepiece, dust, and mist filter.

Skin protection

Hand protection Wear appropriate chemical-resistant gloves.

Other Use of an impervious apron is recommended.

Respiratory protection Use a NIOSH/MSHA-approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General Hygiene Considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage, and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction is known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain

more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition.

Incompatible materials: Phosphorus. Chlorine. Powerful Oxidizers. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. Contact your sales representative for clarification.

Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- Inhalation: Dust may irritate the respiratory system. Prolonged inhalation may be harmful.
- Skin contact: Dust or powder may irritate the skin.
- Eye contact: Dust may irritate the eyes.
- Ingestion: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical, and toxicological characteristics: Dust may irritate the respiratory tract, skin, and eyes. Coughing.

Information on toxicological effects

- Acute toxicity: Not available.
- Skin corrosion/irritation: Prolonged skin contact may cause temporary irritation.
- Serious eye damage/eye irritation: Direct contact with the eyes may cause temporary irritation.
- Respiratory or skin sensitization
  - Respiratory sensitization: Not a respiratory sensitizer.
  - Skin sensitization: This product is not expected to cause skin sensitization.
- Germ cell mutagenicity: No data is available to indicate product, or any components present at greater than 0.1% are mutagenic or genotoxic.
- Carcinogenicity: In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However, in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or external factors affecting its biological activity or distribution of its polymorphs." Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.
- IARC Monographs. Overall Evaluation of Carcinogenicity
  - Quartz (SiO_2) (CAS 14808-60-7): 1 Carcinogenic to humans.
- US National Toxicology Program (NTP) Report on Carcinogens
  - Quartz (SiO_2) (CAS 14808-60-7): Known To Be Human Carcinogen.

US OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Developmental effects

Quartz (SiO_2)	0

Developmental effects - EU category

Quartz (SiO_2)	0

Embryotoxicity

Quartz (SiO_2)	0

Reproductively

Quartz (SiO_2)	0

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bio-accumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions This product, in its present state, when discarded or disposed of, is not hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Hazardous waste code Not applicable.

Waste from residues / unused products

Not available.

Contaminated packaging Not available.

14. Transport information

DOT Not regulated as dangerous goods.

IATA Not regulated as dangerous goods.

IMDG	Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. One or more components are not listed on TSCA. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

16. Other information, including date of preparation or last revision

This information is supplied to be informative and to alert the user of the material. The ultimate compliance with federal, state, and/or local regulations concerning the use of this material, or compliance with respect to product liability, rests solely upon the purchaser thereof.

Prepared by:	FRC Global
Date:	October 2020

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End of Safety Data Sheet